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Facility I.D.: 37881
Revision #: DRAFT
Date: October 22, 2008

FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 : PRINTING, DR	YING AN	D CONTRO	L SYSTEMS		
PRINTING PRESS, LITHOGRAPHIC, NO. 906, HARRIS, HEATSET A/N: 281129	D1			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
OVEN, NO. 1, NATURAL GAS, 4.4 MMBTU/HR A/N: 281129	D2	C3 C23		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	
AFTERBURNER, KATEC, NATURAL GAS, 7.17 MMBTU/HR A/N: 319286	C3	D2 D5 D7 D16		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	D29.1, D323.1, E193.2
PRINTING PRESS, LITHOGRAPHIC, HARRIS N-954-3, HEATSET A/N: 281130	D4			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
OVEN, DRYING, NO. 2, NATURAL GAS, 8.726 MMBTU/HR A/N: 281130	D5	C3 C23		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	
PRINTING PRESS, LITHOGRAPHIC, NO. 701, GOSS, HEATSET A/N:	D6			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	B27.1, H23.2, K67.2

(3) Denotes RECLAIM concentration limit (5)(5A)(5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

(9) See App B for Emission Limits

(2)(2A)(2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8)(8A)(8B) Denotes 40 CFR limit(e.g. NSPS, NESHAPS, etc.)

^{* (1)(1}A)(1B) Denotes RECLAIM emission factor

^{**} Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: PRINTING, DR	YING AN	ID CONTRO	L SYSTEMS		
OVEN, DRYING, NO. 3, NATURAL GAS, 8.726 MMBTU/HR A/N:	D7	C3 C23		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	
PRINTING PRESS, LITHOGRAPHIC, NO. 905, HARRIS, COLDSET A/N: 283963	D8			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
PRINTING PRESS, LITHOGRAPHIC, HARRIS 954-2, COLDSET A/N: 283964	D9			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
PRINTING PRESS, LITHOGRAPHIC, HARRIS 954-1, COLDSET A/N: 283966	D10			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	B27.1, H23.2, K67.2
PRINTING PRESS, LITHOGRAPHIC, HARRIS N-954-5, HEATSET A/N: 317535	D15			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-4-2008]	B27.1, H23.2, K67.2
OVEN, DRYING, NO.4, NATURAL GAS, 6.16 MMBTU/HR A/N: 317535	D16	C3 C23		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	

(3) Denotes RECLAIM concentration limit (5)(5A)(5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

See App B for Emission Limits

(2)(2A)(2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8)(8A)(8B) Denotes 40 CFR limit(e.g. NSPS, NESHAPS, etc.)

⁽¹⁾⁽¹A)(1B) Denotes RECLAIM emission factor

^{**} Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1: PRINTING, DR	YING AN	ND CONTRO	L SYSTEMS		
PRINTING PRESS, LITHOGRAPHIC, NO. 702, HARRIS GOSS, HEATSET A/N: 329490	D17			VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
OVEN, DRYING, NO.5, NATURAL GAS, 7 MMBTU/HR A/N: 329490	D18	C22		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; NOX: 30 PPMV (4) [RULE 1303(a)(1)-BACT,5-10-1996;RULE 1303(a)(1)-BACT,12-6-2002]	
				PM: (9) [RULE 404,2-7-1986] ; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]	
PRINTING PRESS, LITHOGRAPHIC, NO. 907, HARRIS, HEATSET A/N: 330277	D20	C21		VOC: (9) [RULE 1130,10-8- 1999;RULE 1171,11-7-2003;RULE 1171,2-1-2008]	B27.1, H23.2, K67.2
AFTERBURNER, GRACE TEC, NATURAL GAS, INTEGRATED DRYER/ THERMAL OXIDIZER, 3 MMBTU/HR A/N: 330277	C21	D20		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	D29.2, D323.1, E193.2

(3) Denotes RECLAIM concentration limit (5)(5A)(5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

(9) See App B for Emission Limits

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8)(8A)(8B)Denotes 40 CFR limit(e.g. NSPS, NESHAPS,etc.)

⁽¹⁾⁽¹A)(1B) Denotes RECLAIM emission factor

⁽²⁾⁽²A)(2B) Denotes RECLAIM emission rate

^{**} Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 : PRINTING, DR	YING AN	ND CONTRO	L SYSTEMS		
AFTERBURNER, HOT ROCK, L & E AMERICA, MODEL TR690C, NATURAL GAS, 1.2 MMBTU/HR A/N: 428776	C22	D18		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	D29.1, D323.1, E193.1, E193.2
Process 2: R-219 EXEMPT	EQUIPN	MENT SUBJI	ECT TO SOURC	E- SPECIFIC RULE	
RULE 219 EXEMPT EQUIPMENT, REFRIGERATION UNITS	E11				H23.1
RULE 219 EXEMPT EQUIPMENT, CLEANING EQUIPMENT, SMALL, UNHEATED, NON-CONVEYORIZED	E12			VOC: (9) [RULE 1171,11-7-2003; RULE 1171,2-4-2008]	H23.3
RULE 219 EXEMPT EQUIPMENT, COATING EQUIPMENT, PORTABLE, ARCHITECTURAL COATINGS	E13			VOC: (9) [RULE 1113,11-8- 1996;RULE 1113,7-43-2007;RULE 1171,11-7-2003;RULE 1171,2-4- 2008]	K67.1
RULE 219 EXEMPT EQUIPMENT, EXEMPT HAND WIPING OPERATIONS	E14			VOC: (9) [RULE 1171,11-7-2003;RULE 1171,2-4-2008]	

(3) Denotes RECLAIM concentration limit (5)(5A)(5B) Denotes command and control emission limit

See App B for Emission Limits

(7) Denotes NSR applicability limit

(2)(2A)(2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8)(8A)(8B) Denotes 40 CFR limit(e.g. NSPS, NESHAPS, etc.)

⁽¹⁾⁽¹A)(1B) Denotes RECLAIM emission factor

^{**} Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: DEVICE ID INDEX

The following sub-section provides an index to the devices that make up the facility description sorted by device ID.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

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	Device Index For Secti	ion D	
Device ID	Section D Page No.	Process	System
D1	1	1	0
D2	1	1	0
С3	1	1	0
D4	1	1	0
D5	1	1	0
D6	1	1	0
D7	2	1	0
D8	2	1	0
D9	2	1	0
D10	2	1	0
E11	4	2	0
E12	4	2	0
E13	4	2	0
E14	4	2	0
D15	2	1	0
D16	2	1	0
D17	3	1	0
D18	3	1	0
D20	3	1	0
C21	3	1	0
C22	4	1	0

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 590 LBS IN ANY ONE DAY

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

F2.2 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 833 LBS IN ANY ONE MONTH

This limit shall only apply to VOC emissions from processes subject to District Rule 442

To ensure compliance with the monthly Volatile Organic Compound(VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).
- Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.
- The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 442, 12-15-2000]

- F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or
 - Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

[RULE 401, 3-2-1984; RULE 401, 11-9-2001]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

DEVICE CONDITIONS

B. Material/Fuel Type Limits

B27.1 The operator shall not use materials containing any compounds identified in the SCAQMD Rule 1401, as amended 07-dec-1990.

[RULE 1401, 12-7-1990]

[Devices subject to this condition: D1, D4, D6, D8, D9, D10, D15, D17, D20]

D. Monitoring/Testing Requirements

D29.1 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
VOC	EPA method 25 or 25A	1 hour	Inlet and outlet simultaneously

The test(s) shall be conducted at least once during the life of the permit.

The test shall be conducted to demonstrate compliance with Rule 1130.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition: C3, C22]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D29.2 The operator shall conduct source test(s) for the pollutant(s) identified below.

Pollutant(s) to be tested	Required Test Method(s)	Averaging Time	Test Location
VOC	EPA method 25 or 25A	1 hour	Outlet

The test(s) shall be conducted at least once during the life of the permit.

The test shall be conducted to demonstrate compliance with Rule 1130.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition: C21]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a semi-annual basis, at least, unless the equipment did not operate during the entire semi-annual period. The routine semi-annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AOMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition: C3, C21, C22]

E. Equipment Operation/Construction Requirements

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

E193.1 The operator shall operate and maintain this equipment as follows:

To achieve a minimum overall control efficiency (collection and destruction) of 95 percent for VOC during the normal operation of the equipment it vents.

This condition applies to VOC emissions from inks.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition: C22]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

E193.2 The operator shall operate and maintain this equipment according to the following requirements:

The combustion chamber temperature shall be maintained at a minimum of 1,400 degrees Fahrenheit whenever the equipment it serves is in operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature pursuant to the operation and maintenance requirements specified in 40 CFR Part 64.7. Such a system shall have an accuracy of within 1% of the temperature being monitored and shall be inspected, maintained, and calibrated on an annual basis in accordance with the manufacturer's specifications using an applicable AQMD or EPA approved method.

For the purpose of this condition, a deviation shall be defined as when the combustion chamber temperature of less than 1,400 degrees Fahrenheit occurs during the normal operation of the equipment it serves. The operator shall review the records of the combustion chamber temperature on a daily basis to determine if a deviation occurs or shall install an alarm system to alert the operator when a deviation occurs.

Whenever a deviation occurs, the operator shall inspect this equipment to identify the cause of such a deviation, take immediate corrective actions to maintain the combustion chamber temperature at or above 1,400 degrees Fahrenheit, and keep records of the duration and cause (including unknown cause, if applicable) of the deviation and the corrective actions taken.

All deviations shall be reported to the AOMD on a semi-annual basis pursuant to the requirements specified in 40 CFR Part 64.9 and Condition Nos. 22 and 23 in Section K of this permit. The semi-annual monitoring report shall include the total operating time of this equipment and the total accumulated duration of all deviations for each semi-annual reporting period specified in Condition No. 23 in Section K of this permit.

The operator shall submit an application with an Quality Improvement Plan (QIP) in accordance with 40 CFR Part 64.8 to the AOMD if an accumulation of deviations exceeds 5 percent duration of this equipment's total operating time for any semi-annual reporting period specified in Condition No. 23 in Section K of this permit. The required QIP shall be submitted to the AQMD within 90 calendar days after the due date for the semi-annual monitoring report.

The operator shall inspect and maintain all components of this equipment on an annual basis in accordance with the manufacturer's specifications.

The operator shall keep adequate records in a format that is acceptable to the AQMD to demonstrate compliance with all applicable requirements specified in this condition and 40 CFR Part 64.9 for a minimum of five years.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997; 40CFR Part 64, 10-22-1997]

[Devices subject to this condition: C3, C21, C22]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

H. Applicable Rules

H23.1 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
Refrigerants	District Rule	1415

[RULE 1415, 10-14-1994]

[Devices subject to this condition: E11]

H23.2 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109

[RULE 109, 5-2-2003]

[Devices subject to this condition: D1, D4, D6, D8, D9, D10, D15, D17, D20]

H23.3 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	1122

[RULE 1122, 10-1-2004]

[Devices subject to this condition: E12]

K. Record Keeping/Reporting

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION D: FACILITY DESCRIPTION AND EQUIPMENT SPECIFIC CONDITIONS

The operator shall comply with the terms and conditions set forth below:

K67.1 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

For architectural applications where no thinners, reducers, or other VOC containing materials are added, maintain semi-annual records for all coating consisting of (a) coating type, (b) VOC content as supplied in grams per liter (g/l) of materials for low-solids coatings, (c) VOC content as supplied in g/l of coating, less water and exempt solvent, for other coatings.

For architectural applications where thinners, reducers, or other VOC containing materials are added, maintain daily records for each coating consisting of (a) coating type, (b) VOC content as applied in grams per liter (g/l) of materials used for low-solids coatings, (c) VOC content as applied in g/l of coating, less water and exempt solvent, for other coatings.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition: E13]

K67.2 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Usage of inks, fountain solution, roller wash, blanket wash and any other materials containing VOC, in gallons or pounds per day of each material.

Density of inks, in pounds per gallon and percentage by weight of lithographic oils in ink.

Ink absorption factor as specified by current AQMD Guidelines.

Emissions in pounds of VOC per day

MSDS shall be kept current for all materials used.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition: D1, D4, D6, D8, D9, D10, D15, D17, D20]

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

Equipment	ID No.	Connected To	RECLAIM Source Type/ Monitoring Unit	Emissions * And Requirements	Conditions
Process 1 : PRINTING, DRY	YING AN	D CONTRO	L SYSTEMS		
AFTERBURNER, L&E AMERICA, MODEL TR2590C, NATURAL GAS, REGENERATIVE HOT ROCK TYPE WITH TWO CERAMIC BEDS, 4.3 MMBTU/HR A/N: 450248 Permit to Construct Issued: 04/14/06	C23	D2 D5 D7 D16		CO: 2000 PPMV NATURAL GAS (5) [RULE 407,4-2-1982]; PM: 0.1 GRAINS/SCF NATURAL GAS (5) [RULE 409,8-7-1981]; PM: (9) [RULE 404,2-7-1986]	D182.2, D323.1, E193.1, E193.2
PRINTING PRESS, INKJET PRINTER, VIDEOJET, MODEL NO. BX6500, SHEET-FED, AIR-DRY A/N:	D24			VOC: (9) [RULE 1171,11-7-2003;RULE 1171,2-4-2008]	A63.1, B59.1, H23.4, K67.3
PRINTING PRESS, INKJET PRINTER, VIDEOJET, MODEL NO. BX6500, SHEET-FED, AIR-DRY A/N:	D25			VOC: (9) [RULE 1171,11-7-2003;RULE 1171,24-2008]	A63.1, B59.1, H23.4, K67.3

(3) Denotes RECLAIM concentration limit (5)(5A)(5B) Denotes command and control emission limit

(7) Denotes NSR applicability limit

(9) See App B for Emission Limits

(2)(2A)(2B) Denotes RECLAIM emission rate

(4) Denotes BACT emission limit

(6) Denotes air toxic control rule limit

(8)(8A)(8B) Denotes 40 CFR limit(e.g. NSPS, NESHAPS,etc.)

⁽¹⁾⁽¹A)(1B) Denotes RECLAIM emission factor

^{**} Refer to Section F and G of this permit to determine the monitoring, recordkeeping and reporting requirements for this device.

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SECTION H: DEVICE ID INDEX

The following sub-section provides an index to the devices that make up the facility description sorted by device ID.

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SECTION H: DEVICE ID INDEX

Device Index For Section H			
Device ID	Section H Page No.	Process	System
C23	1	1	0
D24	1	1	0
D25	1	1	0

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FACILITY PERMIT TO OPERATE VERTIS, INC.

SECTION H: PERMIT TO CONSTRUCT AND TEMPORARY PERMIT TO OPERATE

The operator shall comply with the terms and conditions set forth below:

FACILITY CONDITIONS

F2.1 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT
VOC	Less than or equal to 590 LBS IN ANY ONE DAY

The operator shall maintain records in a manner approved by the District, to demonstrate compliance with this condition.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

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The operator shall comply with the terms and conditions set forth below:

F2.2 The operator shall limit emissions from this facility as follows:

CONTAMINANT	EMISSIONS LIMIT	
VOC	Less than or equal to 833 LBS IN ANY ONE MONTH	

This limit shall only apply to VOC emissions from processes subject to District Rule 442

To ensure compliance with the monthly Volatile Organic Compound(VOC) emission limit(s) of this condition, the operator shall comply with the following recordkeeping requirements:

- (1) The operator shall comply with Rule 109 (Recordkeeping for Volatile Organic Compound Emissions).
- (2) Within 14 calendar days after the end of each month, the operator shall total and record VOC emissions for the month from all equipment and operations covered by the monthly emission limit(s). The record shall include any procedures used to account for control device efficiencies and/or waste disposal. It shall be signed and certified for accuracy by the highest ranking individual responsible for compliance with District rules.
- (3) The operator shall maintain a single list which includes only the name and address of each person from whom the facility acquired VOC-containing material regulated by the District that was used or stored at the facility during the preceding 12 months.
- (4) The operator shall retain all purchase invoices for all VOC-containing material used or stored at the facility, and all waste manifests for all waste VOC-containing material removed from the facility, for five years.

[RULE 442, 12-15-2000]

- F9.1 Except for open abrasive blasting operations, the operator shall not discharge into the atmosphere from any single source of emissions whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is:
 - (a) As dark or darker in shade as that designated No.1 on the Ringelmann Chart, as published by the United States Bureau of Mines; or
 - (b) Of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke described in subparagraph (a) of this condition.

[RULE 401, 3-2-1984; RULE 401, 11-9-2001]

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The operator shall comply with the terms and conditions set forth below:

DEVICE CONDITIONS

A. Emission Limits

A63.1 The operator shall limit emissions from this equipment as follows:

CONTAMINANT	EMISSIONS LIMIT	
VOC	Less than or equal to 15 LBS PER DAY	

[RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition: D24, D25]

B. Material/Fuel Type Limits

B59.1 The operator shall not use the following material(s) in this device :

Materials containing toxic air contaminants identified in Rule 1401, Table I, with an effective date of March 7, 2008 or earlier, except for isopropyl alcohol and chromium.

[RULE 1401, 3-7-2008]

[Devices subject to this condition: D24, D25]

D. Monitoring/Testing Requirements

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The operator shall comply with the terms and conditions set forth below:

D182.2 The operator shall test this equipment in accordance with the following specifications:

- A. The source test shall be conducted no later than 180 days after the initial start-up of this equipment unless otherwise approved in writing by the District.
- B. A source test protocol shall be submitted to the District no later than 60 days after the initial start-up of this equipment unless otherwise approved in writing by the District. The test protocol shall be approved in writing by the District before the test commences.
- C. The test protocol shall include the completed forms ST-1 and ST-2 specifying the proposed operating conditions of the equipment during the test, the identity of the testing laboratory, a statement from the testing laboratory certifying that it meets the criteria in District Rule 304(k), and a description of the sampling and analytical procedures to be used.
- D. The source tests shall consist of, but may not be limited to, testing of the oxidizer for:
- 1. Volatile organic compound (VOC) emissions in ppmv and lbs/hr.
- 2. VOC destruction efficiency.
- 3. VOC collection efficiency.
- 4. Usage of all VOC-containing material during the test.
- 5. Oxygen content.
- 6. Moisture content.
- 7. Flow rate.
- 8. Temperature.
- E. The test shall be conducted when this equipment is operating with all printing press equipment served by this APC system in operation at normal production rates.
- F. The source tests shall be conducted while the oxidizer is operating at a temperature of not less than the minimum operating temperature specified in this permit. If the operating temperature during the source tests is greater than the minimum operating temperature specified in this permit, the minimum operating temperature may be increased at the time a permit to operate is issued to reflect the operating temperature during the source tests.
- G. A written notice of the source tests shall be submitted to the District at least 14 days prior to the source testing date so that an observer from the District may be present.
- H. Two complete copies of the source test report shall be submitted to the District within 45 days after the

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The operator shall comply with the terms and conditions set forth below:

source testing date unless otherwise approved in writing by the District. The source test report shall include, but may not be limited to, all testing data required by this condition.

- I. A testing laboratory certified by the California Air Resources Board in the required test methods for the criteria pollutants to be measured, and in compliance with District Rule 304 (no conflict of interest) shall conduct the test.
- J. Sampling facilities shall comply with the District guidelines for construction of sampling and testing facilities, pursuant to Rule 217.
- K. The results of all tests (including preliminary tests) that are conducted on this equipment for informational purposes shall be submitted to the District within 45 days after the testing date unless otherwise approved in writing by the District.

[RULE 1130, 10-8-1999; RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition: C23]

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The operator shall comply with the terms and conditions set forth below:

D323.1 The operator shall conduct an inspection for visible emissions from all stacks and other emission points of this equipment whenever there is a public complaint of visible emissions, whenever visible emissions are observed, and on a semi-annual basis, at least, unless the equipment did not operate during the entire semi-annual period. The routine semi-annual inspection shall be conducted while the equipment is in operation and during daylight hours.

If any visible emissions (not including condensed water vapor) are detected that last more than three minutes in any one hour, the operator shall verify and certify within 24 hours that the equipment causing the emission and any associated air pollution control equipment are operating normally according to their design and standard procedures and under the same conditions under which compliance was achieved in the past, and either:

- 1). Take corrective action(s) that eliminates the visible emissions within 24 hours and report the visible emissions as a potential deviation in accordance with the reporting requirements in Section K of this permit; or
- 2). Have a CARB-certified smoke reader determine compliance with the opacity standard, using EPA Method 9 or the procedures in the CARB manual "Visible Emission Evaluation", within three business days and report any deviations to AOMD.

The operator shall keep the records in accordance with the recordkeeping requirements in Section K of this permit and the following records:

- 1). Stack or emission point identification;
- 2). Description of any corrective actions taken to abate visible emissions;
- 3). Date and time visible emission was abated; and
- 4). All visible emission observation records by operator or a certified smoke reader.

[RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997]

[Devices subject to this condition: C23]

E. Equipment Operation/Construction Requirements

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The operator shall comply with the terms and conditions set forth below:

E193.1 The operator shall operate and maintain this equipment as follows:

To achieve a minimum overall control efficiency (collection and destruction) of 95 percent for VOC during the normal operation of the equipment it vents.

This condition applies to VOC emissions from inks.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002]

[Devices subject to this condition: C23]

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The operator shall comply with the terms and conditions set forth below:

E193.2 The operator shall operate and maintain this equipment according to the following requirements:

The combustion chamber temperature shall be maintained at a minimum of 1,400 degrees Fahrenheit whenever the equipment it serves is in operation.

The operator shall operate and maintain a temperature measuring and recording system to continuously measure and record the combustion chamber temperature pursuant to the operation and maintenance requirements specified in 40 CFR Part 64.7. Such a system shall have an accuracy of within 1% of the temperature being monitored and shall be inspected, maintained, and calibrated on an annual basis in accordance with the manufacturer's specifications using an applicable AQMD or EPA approved method.

For the purpose of this condition, a deviation shall be defined as when the combustion chamber temperature of less than 1,400 degrees Fahrenheit occurs during the normal operation of the equipment it serves. The operator shall review the records of the combustion chamber temperature on a daily basis to determine if a deviation occurs or shall install an alarm system to alert the operator when a deviation occurs.

Whenever a deviation occurs, the operator shall inspect this equipment to identify the cause of such a deviation, take immediate corrective actions to maintain the combustion chamber temperature at or above 1,400 degrees Fahrenheit, and keep records of the duration and cause (including unknown cause, if applicable) of the deviation and the corrective actions taken.

All deviations shall be reported to the AOMD on a semi-annual basis pursuant to the requirements specified in 40 CFR Part 64.9 and Condition Nos. 22 and 23 in Section K of this permit. The semi-annual monitoring report shall include the total operating time of this equipment and the total accumulated duration of all deviations for each semi-annual reporting period specified in Condition No. 23 in Section K of this permit.

The operator shall submit an application with an Quality Improvement Plan (QIP) in accordance with 40 CFR Part 64.8 to the AOMD if an accumulation of deviations exceeds 5 percent duration of this equipment's total operating time for any semi-annual reporting period specified in Condition No. 23 in Section K of this permit. The required QIP shall be submitted to the AQMD within 90 calendar days after the due date for the semi-annual monitoring report.

The operator shall inspect and maintain all components of this equipment on an annual basis in accordance with the manufacturer's specifications.

The operator shall keep adequate records in a format that is acceptable to the AQMD to demonstrate compliance with all applicable requirements specified in this condition and 40 CFR Part 64.9 for a minimum of five years.

[RULE 1303(a)(1)-BACT, 5-10-1996; RULE 1303(a)(1)-BACT, 12-6-2002; RULE 3004(a)(4)-Periodic Monitoring, 12-12-1997; 40CFR Part 64, 10-22-1997]

[Devices subject to this condition: C23]

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The operator shall comply with the terms and conditions set forth below:

H. Applicable Rules

H23.4 This equipment is subject to the applicable requirements of the following rules or regulations:

Contaminant	Rule	Rule/Subpart
VOC	District Rule	109
VOC	District Rule	442

[RULE 109, 5-2-2003; RULE 442, 12-15-2000]

[Devices subject to this condition: D24, D25]

K. Record Keeping/Reporting

K67.3 The operator shall keep records, in a manner approved by the District, for the following parameter(s) or item(s):

Usage of inks, solvents and any other VOC-containing materials, in gallons or pounds per day of each material

Density of inks, in pounds per gallon.

Emissions in pounds of VOC per day

Material Safety Data Sheets shall be kept current for all materials used in this equipment.

[RULE 109, 5-2-2003; RULE 1303(b)(2)-Offset, 5-10-1996; RULE 1303(b)(2)-Offset, 12-6-2002]

[Devices subject to this condition: D24, D25]

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GENERAL PROVISIONS

- 1. This permit may be revised, revoked, reopened and reissued, or terminated for cause, or for failure to comply with regulatory requirements, permit terms, or conditions. [3004(a)(7)(C)]
- 2. This permit does not convey any property rights of any sort or any exclusive privilege. [3004(a)(7)(E)]

Permit Renewal and Expiration

- 3. (A) Except for solid waste incineration facilities subject to standards under Section 129(e) of the Clean Air Act, this permit shall expire five years from the date that this Title V permit is issued. The operator's right to operate under this permit terminates at midnight on this date, unless the facility is protected by an application shield in accordance with Rule 3002(b), due to the filing of a timely and complete application for a Title V permit renewal, consistent with Rule 3003. [3004(a)(2), 3004(f)]
 - (B) A Title V permit for a solid waste incineration facility combusting municipal waste subject to standards under Section 129(e) of the Clean Air Act shall expire 12 years from the date of issuance unless such permit has been renewed pursuant to this regulation. These permits shall be reviewed by the Executive Officer at least every five years from the date of issuance. [3004(f)(2)]
- 4. To renew this permit, the operator shall submit to the Executive Officer an application for renewal at least 180 days, but not more than 545 days, prior to the expiration date of this permit. [3003(a)(6)]

Duty to Provide Information

5. The applicant for, or holder of, a Title V permit shall furnish, pursuant to Rule 3002(d) and (e), timely information and records to the Executive Officer or designee within a reasonable time as specified in writing by the Executive Officer or designee. [3004(a)(7)(F)]

Payment of Fees

6. The operator shall pay all required fees specified in Regulation III - Fees. [3004(a)(7)(G)]

Reopening for Cause

- 7. The Executive Officer will reopen and revise this permit if any of the following circumstances occur:
 - (A) Additional regulatory requirements become applicable with a remaining permit term of three or more years. Reopening is not required if the effective date of the requirement is later than the expiration date of this permit, unless the permit or any of its terms and conditions has been extended pursuant to paragraph (f)(4) of Rule 3004.

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- (B) The Executive Officer or EPA Administrator determines that this permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of this permit.
- (C) The Executive Officer or EPA Administrator determines that the permit must be revised or revoked to assure compliance with the applicable requirements. [3005(g)(1)]

COMPLIANCE PROVISIONS

- 8. The operator shall comply with all regulatory requirements, and all permit terms and conditions, except:
 - (A) As provided for by the emergency provisions of condition no. 17 or condition no. 18, or
 - (B) As provided by an alternative operating condition granted pursuant to a federally approved (SIP-approved) Rule 518.2.

Any non-compliance with any federally enforceable permit condition constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or revision; or denial of a permit renewal application. Non-compliance may also be grounds for civil or criminal penalties under the California State Health and Safety Code. [3004(a)(7)(A)]

- 9. The operator shall allow the Executive Officer or authorized representative, upon presentation of appropriate credentials to:
 - (A) Enter the operator's premises where emission-related activities are conducted, or records are kept under the conditions of this permit;
 - (B) Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
 - (C) Inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - (D) Sample or monitor at reasonable times, substances or parameters for the purpose of assuring compliance with the facility permit or regulatory requirements. [3004(a)(10)(B)]
- 10. All terms and conditions in this permit, including any provisions designed to limit a facility's potential to emit, are enforceable by the EPA Administrator and citizens under the federal Clean Air Act, unless the term or condition is designated as not federally enforceable. Each day during any portion of which a violation occurs is a separate offense. [3004(g)]

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- 11. A challenge to any permit condition or requirement raised by EPA, the operator, or any other person, shall not invalidate or otherwise affect the remaining portions of this permit. [3007(b)]
- 12. The filing of any application for a permit revision, revocation, or termination, or a notification of planned changes or anticipated non-compliance does not stay any permit condition. [3004(a)(7)(D)]
- 13. It shall not be a defense for a person in an enforcement action, including those listed in Rule 3002(c)(2), that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit, except as provided for in "Emergency Provisions" of this section. [3004(a)(7)(H)]
- 14. The operator shall not build, erect, install, or use any equipment, the use of which, without resulting in a reduction in the total release of air contaminants to atmosphere, reduces or conceals an emission which would otherwise constitute a violation of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the California Health and Safety Code or of AQMD rules. This rule shall not apply to cases in which the only violation involved is of Section 41700 of the California Health and Safety Code, or Rule 402 of AQMD Rules. [408]
- 15. Nothing in this permit or in any permit shield can alter or affect:
 - (A) Under Section 303 of the federal Clean Air Act, the provisions for emergency orders;
 - (B) The liability of the operator for any violation of applicable requirements prior to or at the time of permit issuance;
 - (C) The applicable requirements of the Acid Rain Program, Regulation XXXI;
 - (D) The ability of EPA to obtain information from the operator pursuant to Section 114 of the federal Clean Air Act;
 - (E) The applicability of state or local requirements that are not "applicable requirements", as defined in Rule 3000, at the time of permit issuance but which do apply to the facility, such as toxics requirements unique to the State; and
 - (F) The applicability of regulatory requirements with compliance dates after the permit issuance date. [3004(c)(3)]
- 16. For any portable equipment that requires an AQMD or state permit or registration, excluding a) portable engines, b) military tactical support equipment and c) AQMD-permitted portable equipment that are not a major source, are not located at the facility for more than 12 consecutive months after

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commencing operation, and whose operation does not conflict with the terms or conditions of this Title V permit: 1) the facility operator shall keep a copy of the AQMD or state permit or registration; 2) the equipment operator shall comply with the conditions on the permit or registration and all other regulatory requirements; and 3) the facility operator shall treat the permit or registration as a part of its Title V permit, subject to recordkeeping, reporting and certification requirements. [3004(a)(1)]

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EMERGENCY PROVISIONS

- 17. An emergency¹ constitutes an affirmative defense to an action brought for non-compliance with a technology-based emission limit only if:
 - (A) Properly signed, contemporaneous operating records or other credible evidence demonstrate that:
 - (1) An emergency occurred and the operator can identify the cause(s) of the emergency;
 - (2) The facility was operated properly (i.e. operated and maintained in accordance with the manufacturer's specifications, and in compliance with all regulatory requirements or a compliance plan), before the emergency occurred;
 - (3) The operator took all reasonable steps to minimize levels of emissions that exceeded emissions standard, or other requirements in the permit; and,
 - (4) The operator submitted a written notice of the emergency to the AQMD within two working days of the time when the emissions limitations were exceeded due to the emergency. The notice shall contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken; and
 - (B) The operator complies with the breakdown provisions of Rule 430 Breakdown Provisions, or subdivision (i) of Rule 2004 Requirements, whichever is applicable. [3002(g), 430, 2004(i)]
- 18. The operator is excused from complying with any regulatory requirement that is suspended by the Executive Officer during a state of emergency or state of war emergency, in accordance with Rule 118 Emergencies. [118]

^{1 &}quot;Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the operator, including acts of God, which: (A) requires immediate corrective action to restore normal operation; and (B) causes the facility to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency; and (C) is not caused by improperly designed equipment, lack of preventative maintenance, careless or imporper operation, or operator error.

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RECORDKEEPING PROVISIONS

- 19. In addition to any other recordkeeping requirements specified elsewhere in this permit, the operator shall keep records of required monitoring information, where applicable, that include:
 - (A) The date, place as defined in the Title V permit, and time of sampling or measurements;
 - (B) The date(s) analyses were performed;
 - (C) The company or entity that performed the analyses;
 - (D) The analytical techniques or methods used;
 - (E) The results of such analyses; and
 - (F) The operating conditions as existing at the time of sampling or measurement. [3004(a)(4)(B)]
- 20. The operator shall maintain records pursuant to Rule 109 and any applicable material safety data sheet (MSDS) for any equipment claimed to be exempt from a written permit by Rule 219 based on the information in those records. [219(t)]
- 21. The operator shall keep all records of monitoring data required by this permit or by regulatory requirements for a period of at least five years from the date of the monitoring sample, measurement, report, or application. [3004(a)(4)(E)]

REPORTING PROVISIONS

- 22. The operator shall comply with the following requirements for prompt reporting of deviations:
 - (A) Breakdowns shall be reported as required by Rule 430 Breakdown Provisions or subdivision (i) of Rule 2004 Requirements, whichever is applicable.
 - (B) Other deviations from permit or applicable rule emission limitations, equipment operating conditions, or work practice standards, determined by observation or by any monitoring or testing required by the permit or applicable rules that result in emissions greater than those allowed by the permit or applicable rules shall be reported within 72 hours (unless a shorter reporting period is specified in an applicable State or Federal Regulation) of discovery of the deviation by contacting AQMD enforcement personnel assigned to this facility or otherwise calling (800) CUT-SMOG.

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- (C) A written report of such deviations reported pursuant to (B), and any corrective actions or preventative measures taken, shall be submitted to AQMD, in an AQMD approved format, within 14 days of discovery of the deviation.
- (D) All other deviations shall be reported with the monitoring report required by condition no. 23. [3004(a)(5)]
- Unless more frequent reporting of monitoring results are specified in other permit conditions or in regulatory requirements, the operator shall submit reports of any required monitoring to the AQMD at least twice per year. The report shall include a) a statement whether all monitoring required by the permit was conducted; and b) identification of all instances of deviations from permit or regulatory requirements. A report for the first six calendar months of the year is due by August 31 and a report for the last six calendar months of the year is due by February 28. [3004(a)(4)(F)]
- 24. The operator shall submit to the Executive Officer and to the Environmental Protection Agency (EPA), an annual compliance certification. For RECLAIM facilities, the certification is due when the Annual Permit Emissions Program (APEP) report is due and shall cover the same reporting period. For other facilities, the certification is due on March 1 for the previous calendar year. The certification need not include the period preceding the date the initial Title V permit was issued. Each compliance certification shall include:
 - (A) Identification of each permit term or condition that is the basis of the certification;
 - (B) The compliance status during the reporting period;
 - (C) Whether compliance was continuous or intermittent;
 - (D) The method(s) used to determine compliance over the reporting period and currently, and
 - (E) Any other facts specifically required by the Executive Officer to determine compliance.

The EPA copy of the certification shall be sent to: Director of the Air Division Attn: Air-3 USEPA, Region IX 75 Hawthorne St. San Francisco, CA 94105 [3004(a)(10)(E)]

25. All records, reports, and documents required to be submitted by a Title V operator to AQMD or EPA shall contain a certification of accuracy consistent with Rule 3003(c)(7) by a responsible official (as defined in Rule 3000). [3004(a)(12)]

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PERIODIC MONITORING

26. All periodic monitoring required by this permit pursuant to Rule 3004(a)(4)(c) is based on the requirements and justifications in the AQMD document "Periodic Monitoring Guidelines for Title V Facilities" or in case-by-case determinations documented in the Title V application file. [3004(a)(4)]

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FACILITY RULES

This facility is subject to the following rules and regulations:

With the exception of Rule 402, 473, 477, 1118 and Rules 1401 through 1420, the following rules that are designated as non-federally enforceable are pending EPA approval as part of the state implementation plan. Upon the effective date of that approval, the approved rule(s) will become federally enforceable, and any earlier versions of those rules will no longer be federally enforceable.

RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 109	5-2-2003	Federally enforceable
RULE 1113	11-8-1996	Federally enforceable
RULE 1113	7-13-2007	Non federally enforceable
RULE 1122	10-1-2004	Federally enforceable
RULE 1130	10-8-1999	Federally enforceable
RULE 1171	11-7-2003	Federally enforceable
RULE 1171	2-1-2008	Non federally enforceable
RULE 118	12-7-1995	Non federally enforceable
RULE 1303(a)(1)-BACT	12-6-2002	Non federally enforceable
RULE 1303(a)(1)-BACT	5-10-1996	Federally enforceable
RULE 1303(b)(2)-Offset	12-6-2002	Non federally enforceable
RULE 1303(b)(2)-Offset	5-10-1996	Federally enforceable
RULE 1401	12-7-1990	Non federally enforceable
RULE 1401	3-7-2008	Non federally enforceable
RULE 1415	10-14-1994	Non federally enforceable
RULE 204	10-8-1993	Federally enforceable
RULE 217	1-5-1990	Federally enforceable
RULE 219	6-1-2007	Non federally enforceable
RULE 219	9-4-1981	Federally enforceable
RULE 3002	11-14-1997	Federally enforceable
RULE 3003	11-14-1997	Federally enforceable
RULE 3003	3-16-2001	Non federally enforceable
RULE 3004	12-12-1997	Federally enforceable
RULE 3004(a)(4)-Periodic Monitoring	12-12-1997	Federally enforceable
RULE 3005	11-14-1997	Federally enforceable
RULE 3005	3-16-2001	Non federally enforceable
RULE 3007	10-8-1993	Federally enforceable
RULE 304	5-2-2008	Non federally enforceable
RULE 401	11-9-2001	Non federally enforceable

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RULE SOURCE	Adopted/Amended Date	FEDERAL Enforceability
RULE 401	3-2-1984	Federally enforceable
RULE 402	5-7-1976	Non federally enforceable
RULE 404	2-7-1986	Federally enforceable
RULE 407	4-2-1982	Federally enforceable
RULE 408	5-7-1976	Federally enforceable
RULE 409	8-7-1981	Federally enforceable
RULE 430	7-12-1996	Non federally enforceable
RULE 442	12-15-2000	Federally enforceable
RULE 701	6-13-1997	Federally enforceable
40CFR Part 64	10-22-1997	Federally enforceable

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

- (1) Except as provided in paragraphs (c)(2), (c)(3), and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, or solicit the application of, any architectural coating which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, or manufacture, blend, or repackage such a coating for use within the District.
- (2) Except as provided in paragraphs (c)(3) and (c)(4) of Rule 1113, the operator shall not supply, sell, offer for sale, apply, solicit the application of, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified.

TABLE OF STANDARDS

VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water And Less Exempt Compounds

COATING	Limit*	Effective Date of Adoption	Effective 1/1/1998	Effective 1/1/1999	Effective 7/1/2001	Effective 1/1/2005	Effective 7/1/2008
Bond Breakers Clear Wood Finishes Varnish Sanding Sealers Lacquer Concrete-Curing Compounds Dry-Fog Coatings Fire-proofing Exterior Coatings Fire-Retardant Coatings Clear Pigmented Flats Graphic Arts (Sign) Coatings Industrial Maintenance	350 350 350 680 350 400 350 650 350 250 500	450	550	350	100	275	50

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

Primers and Topcoats Alkyds Catalyzed Epoxy Bituminous Coatings Materials Inorganic Polymers Vinyl Chloride Polymers Chlorinated Rubber Acrylic Polymers Urethane Polymers Urethane Polymers Silicones Unique Vehicles Japans/Faux Finishing Coatings Magnesite Cement Coatings Mastic Coatings Metallic Pigmented Coatings Multi-Color Coatings Pigmented Lacquer Pre-Treatment Wash Primers Primers, Sealers, and Undercoaters Quick-Dry Enamels Roof Coatings Shellac Clear Pigmented Stains Swimming Pool Coatings Repair Other Traffic Coatings Waterproofing Sealers	420 420 420 420 420 420 420 420 420 420	700	250 550	350 450	275	
Otĥer	340		150			
Waterproofing Sealers Wood Preservatives						
Below-Ground	350					
Other	350					

^{*} The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 11-8-1996]

TABLE OF STANDARDS (cont.)

VOC LIMITS

Grams of VOC Per Liter of Material

COATING Limit

Low-Solids Coating 120

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

- (1) Except as provided in paragraphs (c)(2), (c)(3), (c)(4), and specified coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage any architectural coating for use in the District which, at the time of sale or manufacture, contains more than 250 grams of VOC per liter of coating (2.08 pounds per gallon), less water, less exempt compounds, and less any colorant added to tint bases, and no person shall apply or solicit the application of any architectural coating within the District that exceeds 250 grams of VOC per liter of coating as calculated in this paragraph.
- **(2)** Except as provided in paragraphs (c)(3), (c)(4), and designated coatings averaged under (c)(6), no person shall supply, sell, offer for sale, manufacture, blend, or repackage, for use within the District, any architectural coating listed in the Table of Standards which contains VOC (excluding any colorant added to tint bases) in excess of the corresponding VOC limit specified in the table, after the effective date specified, and no person shall apply or solicit the application of any architectural coating within the District that exceeds the VOC limit as specified in this paragraph. No person shall apply or solicit the application within the District of any industrial maintenance coatings, except anti-graffiti coatings, for residential use or for use in areas such as office space and meeting rooms of industrial, commercial or institutional facilities not exposed to such extreme environmental conditions described in the definition of industrial maintenance coatings; or of any rust-preventative coating for industrial use, unless such a rust preventative coating complies with the Industrial Maintenance Coating VOC limit specified in the Table of Standards.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

TABLE OF STANDARDS VOC LIMITS

Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Bond Breakers	350							
Clear Wood Finishes	350					275		
Varnish	350					275		
Sanding Sealers	350					275		
Lacquer	680	550			275			
Clear Brushing Lacquer	680				275			
Concrete-Curing Compounds	350						100	
Concrete-Curing Compounds	350							
For Roadways and Bridges**								
Dry-Fog Coatings	400						150	
Fire-Proofing Exterior Coatings	450	350						
Fire-Retardant Coatings***								
Clear	650							
Pigmented	350							
Flats	250	100						50
Floor Coatings	420		100			50		
Graphic Arts (Sign) Coatings	500							
Industrial Maintenance (IM)	420			250		100		
Coatings								
High Temperature IM			420					
Coatings								
Zinc-Rich IM Primers	420		340			100		
Japans/Faux Finishing Coatings	700	350						
Magnesite Cement Coatings	600	450						
Mastic Coatings	300							
Metallic Pigmented Coatings	500				_			
Multi-Color Coatings	420	250						
Nonflat Coatings	250		150			50		
Nonflat High Gloss	250		150				50	

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

COATING CATEGORY	Ceiling Limit*	Current Limit	Effective Date					
			1/1/03	1/1/04	1/1/05	7/1/06	7/1/07	7/1/08
Pigmented Lacquer	680	550			275			
Pre-Treatment Wash Primers	780		420					
Primers, Sealers, and	350		200			100		
Undercoaters								
Quick-Dry Enamels	400		250			150	50	
Quick-Dry Primers, Sealers, and	350		200			100		
Undercoaters								
Recycled Coatings			250					
Roof Coatings	300		250		50			
Roof Coatings, Aluminum	500				100			
Roof Primers, Bituminous	350		350					
Rust Preventative Coatings	420		400			100		
Shellac								
Clear	730							
Pigmented	550							
Specialty Primers	350					250	100	
Stains	350		250				100	
Stains, Interior	250							
Swimming Pool Coatings								
Repair	650		340					
Other	340							
Traffic Coatings	250	150					100	
Waterproofing Sealers	400		250			100		
Waterproofing	400					100		
Concrete/Masonry Sealers								
Wood Preservatives								
Below-Ground	350							
Other	350							

^{*} The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

^{**} Does not include compounds used for curbs and gutters, sidewalks, islands, driveways and other miscellaneous concrete areas.

^{***} The Fire-Retardant Coating category will be eliminated on January 1, 2007 and subsumed by the coating category for which they are formulated.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1113 7-13-2007]

TABLE OF STANDARDS (cont.) VOC LIMITS

Grams of VOC Per Liter of Material

COATING	Limit
Low-Solids Coating	120

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1130 10-8-1999]

Except as otherwise provided in Rule 1130

(1) VOC Content of Graphic Arts Materials

The operator shall not apply any graphic arts material, including any VOC-containing materials added to the original graphic arts materials, which contains a total VOC in excess of the limits specified below:

VOC LIMIT

Grams per Liter of
Coating (or Ink or Adhesive), Less
Water

GRAPHIC ARTS MATERIAL

and Less Exempt Compounds

	(October 8, 1999)	Effective January 1, 2000
Lithographic Ink	300	300
Letterpress Ink	300	300
Gravure Ink	300	300
Flexographic Ink Non-Porous Substrate	300	300
Flexographic Ink Porous Substrate	300	225
Flexographic Fluorescent Ink	300	300
Coating	300	300
Adhesive	300	150

(2) VOC Content of Fountain Solution

Through December 31, 1999, the operator shall not apply in any graphic arts operation any fountain solution, including any VOC-containing materials added to the original fountain solution, which contains a total VOC in excess

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APPENDIX B: RULE EMISSION LIMITS [RULE 1130 10-8-1999]

of 100 grams per liter of material. Effective January 1, 2000, the VOC content of fountain solution, including any VOC containing material added to the original fountain solution as applied, shall be:

- (A) no greater than 80 grams per liter of material, or
- (B) no greater than 100 grams per liter of material, if a refrigerated chiller is used.

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-7-2003]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	SOLVENT CLEANING ACTIVITY	CURRENT LIMITS VOC
	SOLVENT CELANINO ACTIVITI	g/l (lb/gal)
(A)	Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application	
	(i) General	25 (0.21)
	(ii) Electrical Apparatus Components & Electronic Components	500 (4.2)
	(iii) Medical Devices & Pharmaceuticals	800 (6.7)
(B)	Repair and Maintenance Cleaning	
	(i) General	25 (0.21)
	(ii) Electrical Apparatus Components & Electronic Components	900 (7.5)
	(iii) Medical Devices & Pharmaceuticals	
	(A) Tools, Equipment, & Machinery	800 (6.7)
	(B) General Work Surfaces	600 (5.0)

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-7-2003]

SOLVENT CLEANING ACTIVITY	CURRENT LIMITS VOC g/l (lb/gal)
(C) Cleaning of Coatings or Adhesives Application Equipment	550 (4.6)
(D) Cleaning of Ink Application Equipment	
(i) General	25 (0.21)
(ii) Flexographic Printing	25 (0.21)
(iii) Gravure Printing	
(A) Publication	750 (6.3)
(B) Packaging	25 (0.21)
(iv) Lithographic or Letter Press Printing	
(A) Roller Wash – Step 1	600 (5.0)
(B) Roller Wash-Step 2, Blanket Wash, & On-Press Components	800 (6.7)
(C) Removable Press Components	25 (0.21)
(v) Screen Printing	750 (6.3)
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	800 (6.7)

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 11-7-2003]

	CURRENT LIMITS
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)
(vii) Specialty Flexographic Printing	600 (5.0)
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 2-1-2008]

(1) Solvent Requirements

A person shall not use a solvent to perform solvent cleaning operations unless the solvent complies with the applicable requirements set forth below:

	CURRENT LIMITS*	EFFECTIVE 1/1/2008*	EFFECTIVE 1/1/2009
SOLVENT CLEANING ACTIVITY	VOC g/l (lb/gal)	VOC g/l (lb/gal)	VOC g/l (lb/gal)
(A) Product Cleaning During Manufacturing Process Or Surface Preparation For Coating, Adhesive, Or Ink Application			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		
(iii) Medical Devices & Pharmaceuticals	800 (6.7)		
(B) Repair and Maintenance Cleaning			
(i) General	25 (0.21)		
(ii) Electrical Apparatus Components & Electronic Components	100 (0.83)		

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 2-1-2008]

	CURRENT LIMITS* VOC	EFFECTIVE 1/1/2008* VOC	EFFECTIVE 1/1/2009 VOC
SOLVENT CLEANING ACTIVITY (cont.)	g/l (lb/gal)	g/l (lb/gal)	g/l (lb/gal)
(iii) Medical Devices & Pharmaceuticals			
(A) Tools, Equipment, & Machinery	800 (6.7)		
(B) General Work Surfaces	600 (5.0)		
(C) Cleaning of Coatings or Adhesives Application Equipment	25 (0.21)		
(D) Cleaning of Ink Application Equipment			
(i) General	25 (0.21)		
(ii) Flexographic Printing	25 (0.21)		
(iii) Gravure Printing	, ,		
(A) Publication	100 (0.83)		
(B) Packaging	25 (0.21)		
(iv) Lithographic (Offset) or Letter Press Printing			
(A) Roller Wash, Blanket Wash,& On-Press Components			
(I) Newsprint	100 (0.83)		

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 1171 2-1-2008]

	CURRENT LIMITS* VOC	EFFECTIVE 1/1/2008* VOC	EFFECTIVE 1/1/2009 VOC	
SOLVENT CLEANING ACTIVITY (cont.)	g/l (lb/gal)	g/l (lb/gal)	g/l (lb/gal)	
(II) Other Substrates	500 (4.2)	100 (0.83)		
(B) Removable Press Components	25 (0.21)			
(v) Screen Printing	500 (4.2)	100 (0.83)		
(vi) Ultraviolet Ink/ Electron Beam Ink Application Equipment (except screen printing)	650 (5.4)	650 (5.4)	100 (0.83)	
(vii) Specialty Flexographic Printing	100 (0.83)			
(E) Cleaning of Polyester Resin Application Equipment	25 (0.21)			

^{*} The specified limits remain in effect unless revised limits are listed in subsequent columns.

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 404 2-7-1986]

The operator shall not discharge into the atmosphere from this equipment, particulate matter in excess of the concentration at standard conditions, shown in Table 404(a). Where the volume discharged is between figures listed in the Table, the exact concentration permitted to be discharged shall be determined by linear interpolation.

For the purposes of this rule, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

TABLE 404(a)

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter"Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic	Cubic	Milligrams	Grains per	Cubic	Cubic	Milligrams	Grains per
meters	feet	per	Cubic Foot	meters	feet	per	Cubic
Per	Per	Cubic		Per Minute	Per	Cubic Meter	Foot
Minute	Minute	Meter			Minute		
25 or	883	450	0.196	900	31780	118	0.0515
les	s or						
	less						
30	1059	420	.183	1000	35310	113	.0493
35	1236	397	.173	1100	38850	109	.0476
40	1413	377	.165	1200	42380	106	.0463
45	1589	361	.158	1300	45910	102	.0445
50	1766	347	.152	1400	49440	100	.0437
60	2119	324	.141	1500	52970	97	.0424
70	2472	306	.134	1750	61800	92	.0402

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FACILITY PERMIT TO OPERATE VERTIS, INC.

APPENDIX B: RULE EMISSION LIMITS [RULE 404 2-7-1986]

Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter"Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions		Volume Discharged Calculated as Dry Gas At Standard Conditions		Maximum Concentration of Particulate Matter Allowed in Discharged Gas Calculated as Dry Gas at Standard Conditions	
Cubic	Cubic	Milligrams	Grains per	Cubic	Cubic	Milligrams	Grains per
meters	feet	per	Cubic Foot	meters	feet	per	Cubic
Per	Per	Cubic		Per Minute	Per	Cubic Meter	Foot
Minute	Minute	Meter			Minute		
80	2825	291	.127	2000	70630	87	.0380
90	3178	279	.122	2250	79460	83	.0362
100	3531	267	.117	2500	88290	80	.0349
125	4414	246	.107	3000	105900	75	.0327
150	5297	230	.100	4000	141300	67	.0293
175	6180	217	.0947	5000	176600	62	.0271
200	7063	206	.0900	6000	211900	58	.0253
250	8829	190	.0830	8000	282500	52	.0227
300	10590	177	.0773	10000	353100	48	.0210
350	12360	167	.0730	15000	529700	41	.0179
400	14130	159	.0694	20000	706300	37	.0162
450	15890	152	.0664	25000	882900	34	.0148
500	17660	1.4.0	0/27	20000	1050000	22	0140
500	17660	146	.0637	30000	1059000	32	.0140
600	21190	137	.0598	40000	1413000	28	.0122
700	24720	129	.0563	50000	1766000	26	.0114
800	28250	123	.0537	70000 or more	2472000 or more	23	.0100